



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C45-8-5

Job Sheet 193331



Part No: C45-8-5

Job Qty: 20 pcs

Part Name: Solenoid Cover



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/11/19

Job Tracking No:

Due Date: 4/25/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: C45-8-5 REV.K IPP REV:A 18.02.07 NEW ISSUE DD VERF:DP/IPP Rev. B 19.04.11 drawing revision DP
Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	20 pcs	4/25/19	4/25/19	0.00	1.67	Bandsaw - 1		S.C.L. 14-04-17
120	NV5000 - 1 - B4B	20 pcs	4/25/19	4/25/19	0.00	10.00	NV5000 - 1 - B4B		PT 14-04-17
							NV5000 - 2 - B4B		
130	QC 2	20 pcs	4/25/19	4/25/19	0.00	0.00	QC 2 - 1		PT 14-04-17
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		
							QC 2 - 5		
							QC 2 - 71		
140	QC 8	20 pcs	4/25/19	4/25/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		

Dart Aerospace Ltd.
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/12/19

Plex 4/11/19 12:00 PM Dart.Renwick.Jennife

					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
150	Outsource - 4 - Anodize	20 pcs	4/25/19		ATG001-VC	10
						04/29/2019 PL
160	Packaging 2-1 - Receive - B4B	20 pcs	4/25/19	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	

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					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
170	QC 6	20 pcs	4/25/19	0.00 0.00	QC 6 - 9	DAS
					QC 6 - 68	MAY 06 2019 68
					QC 6 - 61	9-89
180	Small Fab - 2 - B4B	20 pcs	4/25/19	0.00 1.67	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	AP 2019/05/06
190	QC 5	20 pcs	4/25/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	DAS
					QC 5 - 68	MAY 06 2019 68
					QC 5 - 9	9-89
					QC 5 - 50	
					QC 5 - 30	
200	Packaging 3-2 - Stock - B4B	20 pcs	4/25/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS
					Packaging 3 - 6 - B4B	28
					Packaging 3 - 7 - B4B	9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 -	

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				B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
210 QC 21 - SA	20 pcs	4/25/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	8-00
				QC 21 - SA - 53	

Part Op 100 - (Bandsaw)1-CUT BLANK AT 4.75" 2-***Please see PEC to change engraving batch # for every w/o***
 Descriptions: 120 - MORI SEIKI VERTICAL MACHINE #1)1-Machine as per folio FB827 FOLIO REV: _____ DWG REV: _____
 2-Debur
 130 - (QC2- Inspect parts off machine FAI/FAIB)
 140 - (QC8- Inspect parts - second check)
 150 - -Issue P/O 46043316 -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -
 Material type; 6061T6 -Certificate of Conformity is required
 160 - (Receive & Inspect for Damage & Mat'l Certs)
 170 - (QC6- All purchased or subcontracted products)
 180 - (Small Fab)LASER ENGRAVE AS PER DWG
 190 - (QC5- Inspect part completeness to step on W/O)
 200 - Identify as per dwg & Stock Location: _____
 210 - (QC21- Final Inspection - Work Order Release)

2x ① 5094612 → 2.799'
 3x ② 5043707 → 1.198'

MAY 06 2019

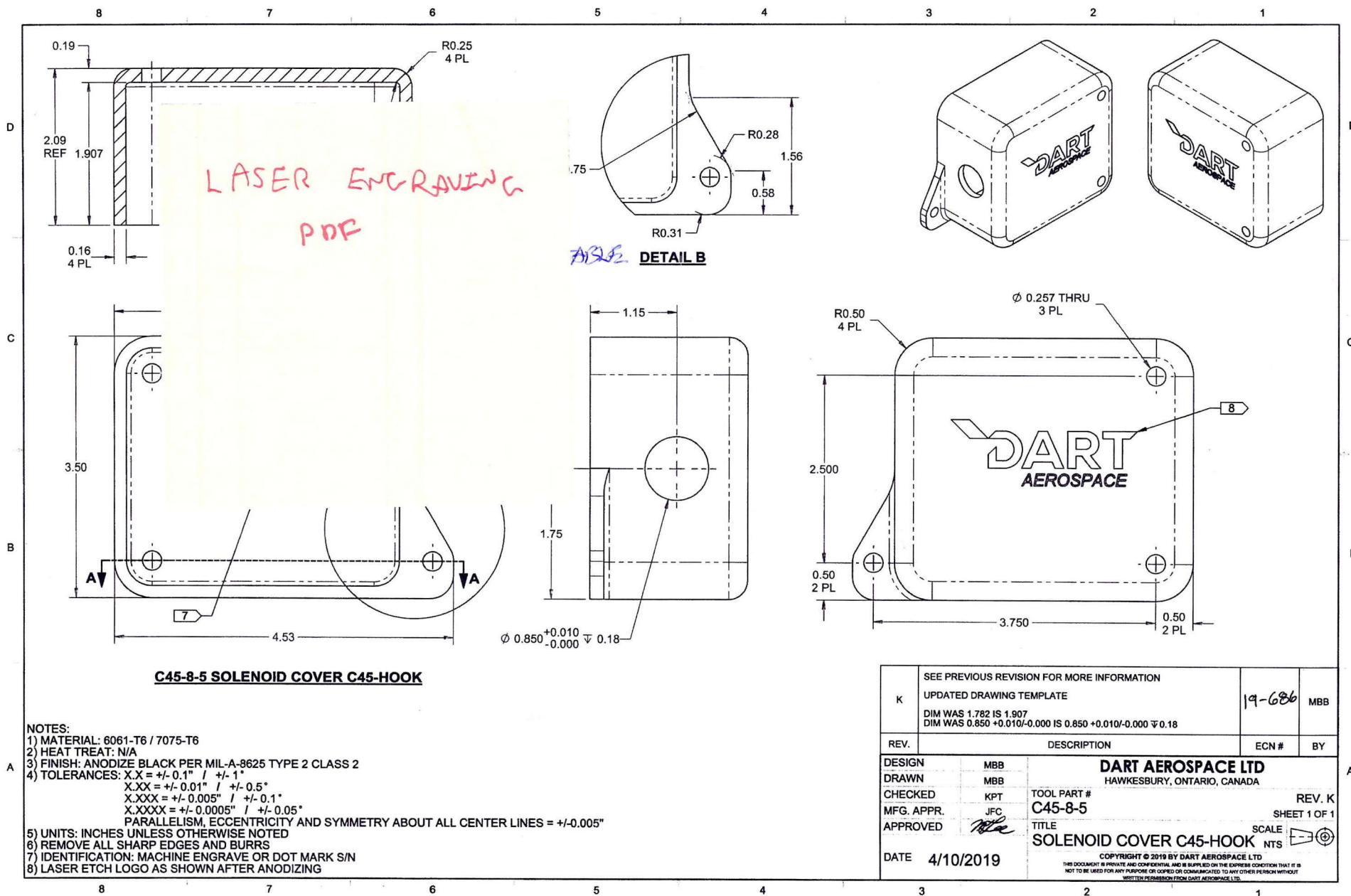
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6B2.250X4.000	6061T6 Bar 2.250 X 4.000	8 ft (.4 ea)	100-Bandsaw - 1	7x (5084787)

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M6061T6B2.250X4.000	8	7	0

Part Specifications	
Specifications could not be found.	

2.799'
MAT used

Plex 4/11/19 12:00 PM Dart.Renwick.Jennifer





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Tel (613) 632-5200

PURCHASE ORDER

POHB043316



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043316

PO Date: 4/29/19

Due Date: 5/2/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	193331	C45-8-5	Solenoid Cover -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	5/2/19	12 pcs	0 pcs	12 pcs	\$6.666/pcs	\$79.99
						12 X MAY 06 2019					
2	192709	D5156-7	Face Plate : Various STC's (Outsource process - Machining), ISSUE P/O: ANODIZE BLACK PER MIL-A- 8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2 C OF CO IS REQUIRED	Firmed	-	5/2/19	6 pcs	0 pcs	6 pcs	\$6.666/pcs	\$40.00
						6 X MAY 06 2019					
3	192362	SWA3-500B	Contact Spacer -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	-	5/2/19	12 pcs	0 pcs	12 pcs	\$10.00/pcs	\$120.00
						12 X MAY 03 2019					
Grand Total:											\$239.99



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PURCHASE ORDER
POHB043316



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 5/3/19 9:22 AM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(018822-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

018822 - 2

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.		
03-May-2019		SPARTAKOS BOUNTOURIS				POHB043316 ✓		
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	C45-8-5 Rev. ✓	C45-8-5 01 -ANO-BLACK [ANODIZE BLACK] SOLENOID COVER PER IAW MIL-A-8625F TYPE 2, CLASS 2, WATER SEALANT	ANODIZE CH	12	12 ✓	0	0	0
2	D5156-7 Rev. ✓	D5156-7 01 -ANO-BLACK [ANODIZE BLACK] FACE PLATE PER IAW MIL-A-8625F TYPE 1, CLASS 2 WATER SEALANT	ANODIZE CH	6	6 ✓	0	0	0

RECEIVED

MAY 03 2019

DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

1 box

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.

User ID SPARTAKOS